

# SAFeCRAFT – Safe and efficient use of sustainable fuels in maritime transport applications

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## Agenda of SAFeCRAFT



**Project Outline** 

**Project Overview** 

WP breakdown of SAFeCRAFT

Gantt chart

Next steps























## Project Outline



SAFe CRAFT

### SAFeCRAFT - "Safe and Efficient Use of Sustainable Fuels in Maritime **Transport Applications**"

#### Scope:

Development and demonstration at full scale of a fuel replacement for main propulsion system, towards meeting the goals of EU for 2040.

#### **Numbers:**

 $\rightarrow$  Type of action: HORIZON-IA  $\rightarrow$  TRL7-8

Project starting date: December 2023

> Project duration: 48 months

➤ Project budget: 12,477,375.00€

➤ Funded budget: 9,389,662.50€

➤ Number of partners: 11

#### **Key Project objectives:**

- Combination of a H2 Genset and a PTI/PTO solution for compliance with fuel EU maritime 2040 targets
- Detailed engineering, retrofitting design and demonstration of the solutions onboard a cape size bulk carrier
- ➤ Alternative solutions (NH3, LOHC / FCs, ICEs) examination through desktop studies
- Safety and Environmental compliance evaluation
- Approval in Principle for both demo and desktop cases
- Digital platform and tools development

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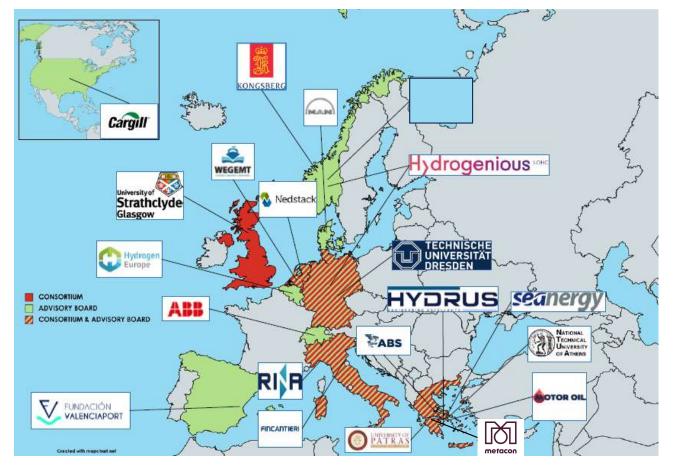








### Partners Overview











SAFeCRAFT | Horizon Europe | GA 101138411





























## WP breakdown of SAFeCRAFT



WP1

#### HYDRUS

**Project Management** 



Smart digitalization process WP5 for monitoring and operations



WP2

WP3

WP4

### RIA

Demonstration Implementation Plan



Demonstrator installation and testing



WP9

Dissemination, Exploitation and Communication

Analysis and comparison of alternative systems for desktop studies



WP6

Safety evaluation on risk-based designs and demonstrations



Engineering design for the



Technical and economic assessment of KPIs and LCA



demonstrator and the desktop studies













WP8













## SAFeCRAFT core technologies



Core technolog	gy	Way forward
H <sub>2</sub> genset and PTI-PTO s retrofit <b>(TRL 2)</b>	system	Definition of requirements and assessment of concept of using H <sub>2</sub> either as fuel in GenSets or integrated with fuel cells for PTI ( <b>TRL 8</b> )
LH <sub>2</sub> or CGH <sub>2</sub> on-board s (TRL 6)	torage	Definition of requirements and assessment of concept of bunkering and storing $\rm H_2$ onboard an in compliance with the marine regulations (TRL 8)
On-board NH <sub>3</sub> cracking (TRL 5)	to H <sub>2</sub>	Definition of the requirements and assessment of the concept of producing H <sub>2</sub> from NH <sub>3</sub> cracking on-board and in compliance with the marine regulations ( <b>TRL 6</b> )
On-board storage of LOHC and H <sub>2</sub> releasing <b>(TRL 4)</b>		Assessment of vital aspects on application of LOHC technology in maritime applications and in compliance with the respective marine regulatory framework for various vessel types (TRL 6)
Smart digitalization (T	RL 4)	Smart digitalization and demonstration and verification via desktop studies of the fuel system and the monitoring subsystems (TRL 7)





















# Gantt chart of the project



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						**			2024							025						2026						2027		
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sk 1.1	Project Management Project Coordination, Administrative and Financial Management	HYD	1	48	in progress		_					_															_			
sk 1.1	Project Coordination, Administrative and Financial Management Administrative Coordination		1		in progress		D1.1					-															_	$\overline{}$	$\overline{}$	
k 1.3	Quality Assurance and Risk Assessment		1		inprogress		01.1					-															-	-	$\overline{}$	
k 1.4	Data Management		1		inprogress			D1.3	9			_		-	D1.4										D1.5		_	_	-	
	Demonstration Implementation Plan	BINA		10	in produces	_	_	-		_		_		-													_	_	$\overline{}$	
2.1	Define Demonstrator Requirements & Planning				inprogress			DG.	D2.1	1	-	-														_			_	_
2.2	Definition and Data Requirements for Desktop Studies		1	8	inprogress			- 10/	D2.2			•														_	-		-	-
2.3	Define environmental expectations and regulations		4	10	natztarted					D2	3	_														_	-	-	-	-
17.7	Development of KPIs, Assessment Metrics and QFD Method for	015 000 000	-	355-10						196		_																		_
2.4	Evaluating the Alternative Systems		1	10	inpragrozz					DS	.4																			
	Analysis and Comparison of Alternative Systems for	NTUA	6	24																							-			_
3.1	Conceptual Design of NH3 Based Alternative Systems				natstarted			100								D3.1														
3.2	Conceptual Design of H2 Based Alternative Systems		6	20	natstarted											D3.2														
3.3	Conceptual Design of LOHC Based Alternative Systems	TUD	6		natstarted			- 8								D3.3														
3.4	Holistic Assessment of Alternative Systems for Desktop Studies	NTUA	17	24	natstarted													D3.4												
17117	Engineering Design for the Demonstrator and the Desktop	HYD	7	47	· ·				8																					
4.1	Basic Engineering Package for the Demonstrator				natstarted										D4.1															
1.2	Detailed Production Design Package for the Demonstrator		13		natstarted													D4.7												. 10
1.3	Basic Engineering Package for the Desktop Studies	HYD	24		natstarted																									D4.3
.4	Modularity and Scalability Concepts Development				natztarted										1										D4.4					
4.5	Review of vessel integration design towards Approval-in-Principle		31		natstarted																				and the same					
- 10	Smart Digitalisation Process for Monitoring and	UPAT	7	42	in i								40																	
5.1	Collection and digital integration of monitoring systems for data analysis	UPAT	7	14	natstarted								D5.1																	
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5.2	Smart Al-assisted MCDM tools for different sustainable climate neutral	UPAT	8	24	natutarted										- 1			D5.2												
5.3	Digital twin simulation for alternative system performance and	UoS	8	24	natstarted													D5.1												
5.4	environmental impact assessment Virtual operational demonstration of monitoring systems under various	HDAT	22	20	natstarted										0 0		-								D5.4	-	_	_	_	-
5.5	Analysis and optimization of operating patterns and KPIs for engine		24		notstarted										-			-								D5.5	_		_	_
5.6	Analysis and optimization or operating patterns and KP is for engine  Development of predictive maintenance tools				notstarted							•														MAG		D5.6		_
	Demonstrator Installation and Testing	HYD	19	47	nacreares a						+	-																55.0		
6.1	Procurement Plan and Implementation of Critical Components and				natstarted						+	-			_						D6	1								
6.2	Development of Tests & Trials Procedures		23		natstarted						+	-					- 1	_			D6				_		-	-	-	-
6.3	Factory Acceptance Tests of the Critical Components		27		notstarted						_	•			_		_				_	De	(3)		_		_	_	-	_
6.4	Installation of Demonstrator System On-Board		31		notstarted							_								-						D6.4		_	-	_
3.5	Verification of Retrofit Works & Performance Assessment				notstarted																									D6.5
3.6	Development of Key Safety Considerations														-1							-								
	Safety Evaluation on Risk-based Designs and	UoS		48		_				_																				
7.1	GAP analysis of Safety Assessment Models, Regulations and Practices		11		inpragreer				D7.1	1						- 100														
7.2	Preliminary Risk Evaluation of Alternative Systems		7	20	natztarted						D7					D7.3														
7.3	Qualitative Safety Evaluation for the Detailed System Design	UoS			natztartod											an street												D7.4		
	Probablistic and Deterministic Risk Assessment for Risk-based Design		8																									D7.5		
7.5	Development of Guidelines on Occupational and Social Health and Safety	ABS	25	48	natstarted																									
.0	Enhancement	2000	20	19,50	natstarted																									
	Technical and Economic Assessment of KPIs and LCA	NTUA	7	48	W 1				a)																			2. 10.		
8.1	Life Cycle Assessment of Alternative Systems (well to wake)		7		natstarted																							D\$.1		
3.2	Life Cycle Cost Analysis of Alternative Systems		10		notstarted				68							D8.2												-		
3.3	Techno-Commercial Assessment of Demonstrator and Potential for				natstarted						-	-																		
3.4	KPI-based Evaluation of Solution and Technology Roadmap				natstarted																					100				
	Dissemination, Exploitation and Communication	VEGE		48																										
9.1	Development of Feasibility Study, Business Plan and Intellectual Property	SHIP	3	46	inprogress			D9.1																						D9.2
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9.2	Synergies with Relevant Horizon Europe Activities Communication & Dissemination Activities		3		in progress in progress			200			D9														No.					
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## Gantt chart of the project



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Year 1	National Technical University of Athens KPIs defin	ition	National Firs	st version of HAZID, HAZOP and FMEA reports ready
December '23	WP2	i	WP7	November '24
Year 2	Preliminary design for demonstration retrofit completed	National LCCA of alternative Technical University of fuel systems Athens	University of	otimum fuel system for the stop studies vessels defined
December '25	WP4	WP8	WP3	November '25
Year 3	All demonstrator components are produced, manufactured and deliver			Virtual demonstration of monitoring systems
December '26	WP6		WP5	November '26
Year 4	installation on ship	Physical demonstration of Working fuel system on ship		Approval-in-Principle of the demonstrator retrofit
December '27	WP6 WP6	P6	Fi	November '28









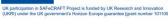










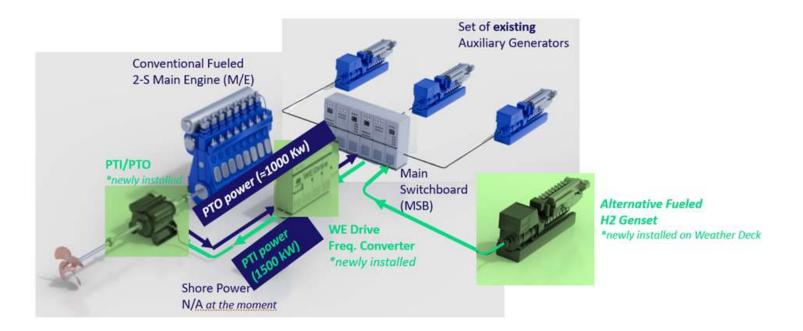


Co-funded by the European Union

### WP2 status



### Demonstrator vessel – Cape size bulk carrier





















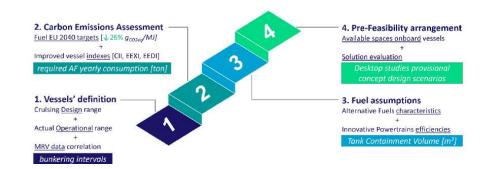


### WP2 status



### Desktop studies assessment

			Vessel type										
Approach	Powertrain option	Fuel	Bulk Carrier 180,000 dwt	Container 2,700 TEU	Tanker 6,700dwt	RoPax 1,500 pas.	Cruise ship Mid-size						
		LH2	Demonstration			0 0	100						
	AF GenSet	CGH2	Demonstration			6 2							
	+ PTI	NH3											
Retrofit		LOHC											
Retront	FCs &	LH2		1	2	3	4						
	marine	CGH2											
	type	NH3											
,	batteries	LOHC				2							
*		LH2		1									
	AF ICE M/E	CGH2	¢.	-		6							
	propulsion	NH3											
New		LOHC											
Building	H2 fed	LH2		$\left\{\begin{array}{c}5\end{array}\right\}$	( 6 )								
	system of	CGH2											
	FCs +	NH3											
	batteries	LOHC											





























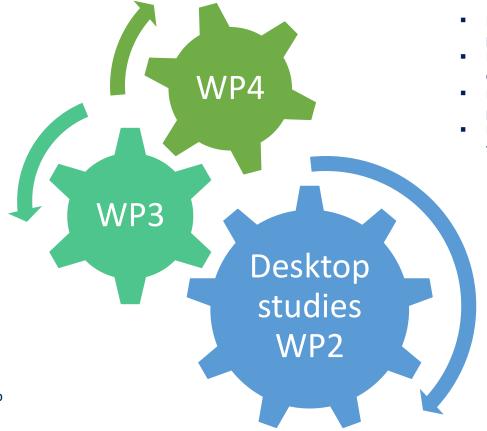


## WP3/WP4 Roadmap



- Development of the basic engineering design package for the demonstrator.
- Development of the 3D detailed and production design package for the demonstrator.
- Development of the basic engineering design package for the desktop studies.
- Development of realistic modular solutions of the proposed systems.

- Establishing a robust methodology to analyse the alternative concepts for the operational
- Defining preliminary arrangement and operational restrictions of each concept, based on the results of WP7.
- Defining operational, inspection, maintenance and emission control procedures for each proposed solution.
- Detailed KPI-based assessment of the considered alternative solutions with respect to energy efficiency, environmental performance, complexity, and operational flexibility.







profile of each vessel.

















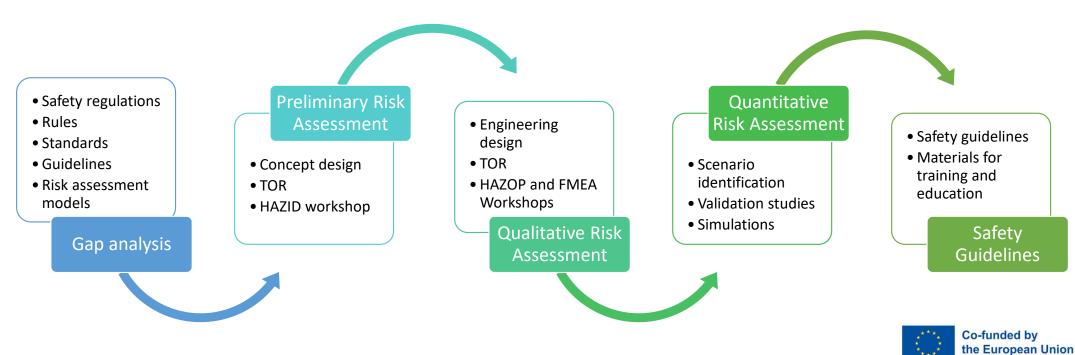




### WP7 status



Through a comprehensive risk assessment process, the proposed solutions will be designed, constructed, and operated in a safe manner, and all potential risks associated with SAFs are properly identified and mitigated.





















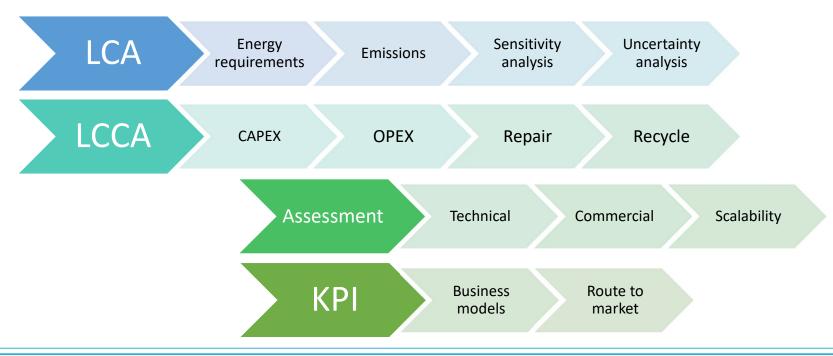




### WP8 status



The objective of WP8 is to assess and evaluate the solutions developed and investigated in the project with a holistic view on their feasibility to increase confidence in their applicability and thereby facilitate industry uptake.























## Next steps



- Specification of PTI/PTO to be finalized
- HAZID, HAZOP and FMEA workshops
- Preliminary work for QRA
- Data collection for LCCA and LCA
- Preparatory works towards the actual demonstration























## Thank you!







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